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D4878-042
Job Sheet 187758



Part No: D4878-042

Job Qty: 2 ea

Part Name: 206A/B FWD Leg Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 13.12.16 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

7106

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Small Fab-4		DEC 19 2018
110	Small Fab	2 pcs	1/11/19	1/11/19	0.00	1.88	Small Fab-8		58 FEB 20 2019
120	QC	2 pcs	1/11/19	1/11/19	0.00	0.00	QC5		9 FEB 20 2019
130	Small Fab	2 pcs	1/11/19	1/11/19	0.00	1.88	Small Fab-8		58 FEB 21 2019
140	QC	2 pcs	1/11/19	1/11/19	0.00	0.00	QC5		9 FEB 21 2019
180	Packaging	2 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-2		58 FEB 28 2019
190	QC21-SA	2 Ea	1/11/19	1/11/19	0.00	0.00	QC21		21 FEB 28 2019

Part Op 110 - ALIGN PILOT HOLES IN D4878-1 WITH PILOT HOLES IN D4883-1 AND D4884-3. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9967
AS PER DWG.
130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9967 A/R
HYSOL BATCH: _____ 2- LASER ENGRAVE ASSY PART# AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4878-1	Strut	2 Ea (1 ea)	90-Start up Operation	5121471
D4883-1	End Fitting	2 Ea (1 ea)	90-Start up Operation	5121609
D4884-3	End Fitting, Eye	2 Ea (1 ea)	90-Start up Operation	5121631
HL32PB5-12	Hi-Lok Pin	8 Ea (4 ea)	90-Start up Operation	5120418
HL86-5	Hi-Lok Collar	8 pcs (4 ea)	90-Start up Operation	5131220
				5120573

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4878-1	2	9	0
	D4883-1	2	20	0
	D4884-3	2	5	0
	HL32PB5-12	8	50	0
	HL86-5	8	101	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence # : _____		QTY Affected : _____	
Description Work Order Deviation			Disposition		
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power ☐ Folio/ ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up			
		Other/Details: _____			

